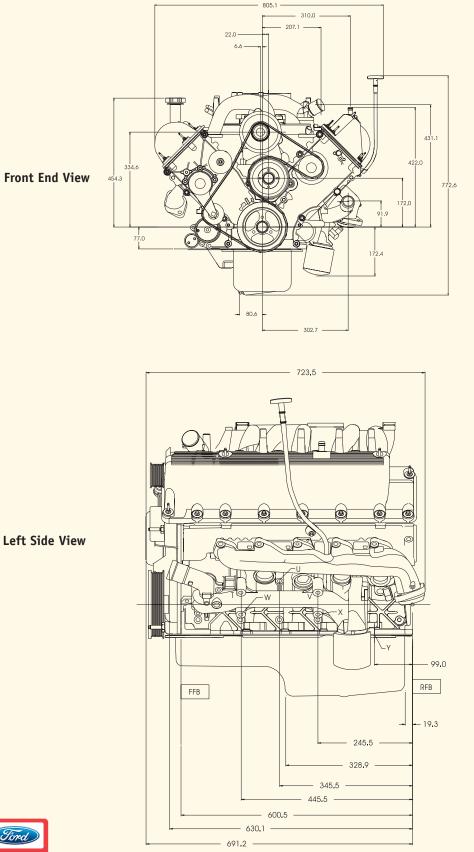
### **Installation Drawings**





Contact Ford Power Products or your local FPP distributor for additional information.

Corporate Web Site: www.fordpowerproducts.com

Ford Power Products 15700 Lundy Parkway Drive Suite 200 Dearborn, MI 48126 Phone: 1-800-833-4773 Fax: 1-313-619-2600 Ford Power Products Trafford House, Station Way Basildon, Essex, SS16 5XX, England Phone: 44 (0)1268 704181 Fax: 44 (0)1268 702121

# WSG-1068 6.8-Litre 10-Cylinder



# Powerful Performance from one source.



## WSG-1068 6.8-Litre 10-Cylinder



#### **Options**

Lifting Eyes Flywheels • 11.5" (292.1 mm) over-center • 12.0" (304.8 mm) flat-faced **Flywheel Housings** • SAE #3 with feet, without side mounting pads • SAE #3 with side mounting pads without feet • SAE #3 with feet and side mounting pads Clutch • 12.0" (304.8 mm) spring loaded **Rubber Isolated Engine Support Brackets** • left-hand and right-hand **Ignition Control Module Harness** Generator • 12V 110 AMP Stainless Steel Exhaust Manifolds Starter FEAD with Single Serpentine Belt

#### Warranty

Contact Ford Power Products for warranty details.

#### Specifications

Engine Type	V-10
Bore and Stroke	3.55 in x 4.17 in (90.2 mm x 105.8 mm)
Displacement	6.8 Litre (415 CID)
Compression Ratio	9:1
Oil Capacity	6 gts including filter (4.26 litres)
Net Weight	640 Lbs. (290 Kgs.)
Base Engine Dimensions	H 30.4" x L 28.5" x W 31.7"
	(772.6 mm x 723.5 mm x 805.1 mm)

#### Natural Gas (Corrected per SAE J1995)

Fuel Specification	. 1050 BTU/FT3
Intermittent Gross Power	225 HP @ 3600 RPM (168 kW @ 3600 RPM)
	160 HP @ 3000 RPM (119 kW @ 3000 RPM)
Intermittent Gross Torque	336 Ft. Lbs. @ 3400 RPM (456 Nm @ 3400 RPM)
Continuous Gross Torque	283 Ft. Lbs. @ 2000 RPM (384 Nm @ 2000 RPM)
*Data acquired using FPP specified open loop fu	iel system

#### Liquefied Petroleum Gas (Corrected per SAE J1995)

Specification	. HD-5
	. 223 HP @ 3600 RPM (166 kW @ 3600 RPM)
Continuous Gross Power	165 HP @ 3000 RPM (123 kW @ 3000 RPM)
Intermittent Gross Torque	. 343 Ft. Lbs. @ 3150 RPM (465 Nm @ 3150 RPM)
Continuous Gross Torque	289 Ft. Lbs. @ 3000 RPM (391 Nm @ 3000 RPM)
*Data acquired using FPP specified open loop fu	lel system

#### Standard Features / Benefits

Composite Valve Train Covers for reduced noise and resistance to corrosion

Hydraulic Lash Adjusters with Roller Finger Cam Followers for minimal friction and improved performance

Tubular Cams with Powder Metal Lobes for strength and durability

Single Overhead Cams with Silent Timing Chain Drive System for reduced noise and friction, and increased durability

Aluminum Cylinder Heads with Long Reach Mounting Bolts into Main Bearing Bulkhead to maintain resistance to heat distortion

Optimized Combustion Process for reduced emissions and improved efficiency

Stainless Steel Cylinder Head Gaskets for resistance to corrosion and increased cylinder block to cylinder head sealing

Deep Skirted Cast Iron Block for strength and durability

Doweled, Cross-Bolted Four-Bolt Main Bearing Caps for increased strength

Forged Steel Crankshaft for increased strength and durability

Split Pin Crankshaft Journals for smooth engine operation

Powder Metal Connecting Rods for high strength

Hypereutectic Pistons with Teflon Coated Skirts and Low Tension Rings for reduced friction and horsepower requirements

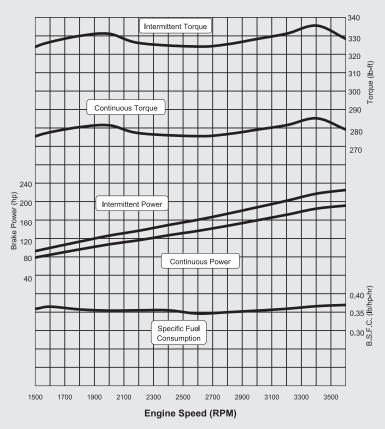
Even Firing Order with Internal Balance Shaft for vibration-free operation

Tuned Split-Plenum Intake delivers significantly more torque and/or power throughout the engine speed range

High Flow Water Pump for maintaining optimum coolant flow

Coil on Plug Ignition System for reliable and effective spark delivery





**Natural Gas** 

Intermittent Torque (Ib-ft) 310 June 1 Continuous Torque 160 120 80 80 Intermittent Power Continuous Power 0.40 (lp/lp-hr.) 0.35 C. (lp/lp-hr.) 0.30 B Specific Fuel Consumption Engine Speed (RPM)

Liquified Petroleum Gas